

Safety Data Sheet

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Version 1

1. IDENTIFICATION

Product Identifier

Product Name CXE-200 Primer, Part A

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Primer

Details of the supplier of the safety data sheet

Supplier Address

Corvixx Polymers Corporation
7070 Lyndon Avenue
Rosemont, IL 60018

Emergency Telephone Number

Company Phone Number 1-855-827-8500
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Viscous liquid

Physical State Liquid

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Reproductive toxicity	Category 1B

Signal Word

Danger

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May damage fertility or the unborn child



Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Take off contaminated clothing and wash it before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Proprietary Resin	Proprietary	50-55
Proprietary Pigment	Proprietary	<20
Proprietary Mineral Additive	Proprietary	<16
Proprietary Alcohol	Proprietary	<6
Proprietary Alcohol	Proprietary	<3
Proprietary Pigment	Proprietary	<2
Proprietary Mineral Additive	Proprietary	<0.5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Seek medical attention for further treatment.

Ingestion Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

Most important symptoms and effects

Symptoms Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous Combustion Products Carbon oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required. Isolate hazard area. Keep unnecessary and unprotected personnel from entering.

Environmental Precautions Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves/protective clothing and eye/face protection. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked up. Protect from direct sunlight. Store away from incompatible materials. Keep in properly labeled containers. Store containers upright. Keep separate from food items.
Packaging Materials	Do not reuse container. Empty containers retain product residue and can be hazardous.
Incompatible Materials	Strong acids. Strong oxidizing agents. Strong alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Proprietary Pigment	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³
Proprietary Mineral Additive	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable fraction	(vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
Proprietary Pigment	-	(vacated) TWA: 6 mg/m ³ <1% Crystalline silica TWA: 20 mppcf : (80)/(%) SiO ₂ mg/m ³ TWA	IDLH: 3000 mg/m ³ TWA: 6 mg/m ³
Proprietary Mineral Additive	TWA: 0.025 mg/m ³ respirable fraction	(vacated) TWA: 0.1 mg/m ³ respirable dust : (30)/(%)SiO ₂ + 2) mg/m ³ TWA total dust : (250)/(%)SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%)SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits. Showers. Eyewash stations. Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Wear approved safety goggles where a splash hazard exists.

Skin and Body Protection Wear suitable protective clothing.

Respiratory Protection Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Not determined
Appearance	Viscous liquid	Odor Threshold	Not determined
Color	Not determined		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	

Boiling Point/Boiling Range	> 260 °C 500	
Flash Point	251.1 °C / 484 °F	(ASTM D-93 / PMCC)
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Liquid- Not Applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	Not determined	
Water Solubility	Negligible	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Strong acids. Strong oxidizing agents. Strong alkalis.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation.

Inhalation Do not inhale.

Ingestion Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary Resin	= 11400 mg/kg (Rat)	-	-

Proprietary Pigment	> 10000 mg/kg (Rat)	-	-
Proprietary Alcohol	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
Proprietary Coupling Agent	= 22600 µL/kg (Rat)	= 3970 µL/kg (Rabbit)	-
Proprietary Alcohol	= 1600 mg/kg (Rat)	-	-
Proprietary Pigment	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat) 1 h
Proprietary Mineral Additive	= 500 mg/kg (Rat)	-	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen. However, the product as a whole has not been tested. This product contains proprietary solids that are considered human carcinogens when in respirable form (dust/powder) as listed by the agencies below.

Chemical Name	ACGIH	IARC	NTP	OSHA
Proprietary Pigment		Group 2B		X
Proprietary Mineral Additive		Group 3		
Proprietary Pigment		Group 3		
Proprietary Mineral Additive	A2	Group 1	Known	X

Legend

- ACGIH (American Conference of Governmental Industrial Hygienists)**
- A2 - Suspected Human Carcinogen
- IARC (International Agency for Research on Cancer)**
- Group 1 - Carcinogenic to Humans
- Group 2B - Possibly Carcinogenic to Humans
- Group 3 IARC components are "not classifiable as human carcinogens"
- NTP (National Toxicology Program)**
- Known - Known Carcinogen
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)**
- X - Present

Reproductive toxicity May damage fertility or the unborn child.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary Mineral Additive		100: 96 h Brachydanio rerio g/L LC50 semi-static		

Proprietary Alcohol	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	EC50 = 50 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 63.7 mg/L 5 min EC50 = 71.4 mg/L 30 min	23: 48 h water flea mg/L EC50
Proprietary Alcohol		3400: 48 h Chaetodonoides mg/L LC50		
Proprietary Pigment	440: 72 h Pseudokirchneriella subcapitata mg/L EC50	5000: 96 h Brachydanio rerio mg/L LC50 static		7600: 48 h Ceriodaphnia dubia mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Proprietary Alcohol	1.1

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods**Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG**Marine Pollutant**

This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Proprietary Resin	Present	X				Present	X	Present	X	X
Proprietary Pigment	Present	X		Present		Present	X	Present	X	X
Proprietary Mineral Additive	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Alcohol	Present	X		Present		Present	X	Present	X	X
Proprietary Pigment	Present	X		Present		Present	X	Present	X	X
Proprietary Mineral Additive	Present	X		Present		Present	X	Present	X	X

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*
- ENCS - Japan Existing and New Chemical Substances*
- IECSC - China Inventory of Existing Chemical Substances*
- KECL - Korean Existing and Evaluated Chemical Substances*
- PICCS - Philippines Inventory of Chemicals and Chemical Substances*
- AICS - Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Proprietary Pigment -	Carcinogen
Proprietary Mineral Additive -	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Proprietary Pigment	X	X	X
Proprietary Mineral Additive	X	X	X
Proprietary Alcohol		X	X
Proprietary Alcohol		X	X
Proprietary Pigment	X	X	X

Proprietary Mineral Additive	X	X	X
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16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	Not determined	Not determined	Not determined	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	2	1	0	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet