

**FOR PROFESSIONAL USE ONLY**

This product is intended for use by professional installers. For best project results read all the applicable product information including SDS, Technical Data Sheet and Product Specification Sheet before using this product.

**Product Description**

CXE-202S Screed is a three component, 100% solids, epoxy floor system used to level or create a slope in the floor.

**Product Application**

Food Plants, Breweries, Commercial Warehouses, Manufacturing Facilities and Retail Stores.

**Benefits**

- Solvent Free, Low Odor, VOC Compliant
- U.S.D.A. Compliant
- Very Good Chemical Resistance
- Excellent Wear Resistance
- Excellent Impact and Abrasion Resistance
- For Interior or Exterior Use

**Packaging/Coverage**

3.75 Gallon Kit = 20 SF @ 1/4"  
Also available in Bulk Kits

**Surface Preparation**

Proper surface preparation is critical. The area should be cleaned of all oil, grease, etc. and be mechanically prepared by shot blasting, grinding, or scarifying.

**Mixing Directions**

Mix Part A and Part B together with a Jiffy blade for approximately thirty seconds. Be careful not to introduce excess air into the material. Add Part C (filler) and mix for approximately one minute. Make sure bottom and sides of bucket are scraped to ensure complete mixing.

**Application Instructions**

Pour the material onto the floor and spread with a trowel or screed rake to the manufacturer's recommended coverage.

**Cure Times at 73°F**

**Regular Cure**

Pot Life	35-45 Minutes
Re-Coat	15 Hours
Foot Traffic	15 Hours
Forklift Traffic	48 Hours
Full Chemical Resistance	7 Day

**Fast Cure**

Pot Life	25-30 Minutes
Re-Coat	6 Hours
Foot Traffic	6 Hours
Forklift Traffic	48 Hours
Full Chemical Resistance	7 Days

**Priming**

CXE-202S Screed **MUST** first be primed with CXE-200 Primer or CXE-600 Water Based Primer.

**Colors**

Available in Corvixx Polymers 10 Standard Colors. Specialty colors available upon request, additional charges may apply.

**Storage/Shelf Life**

Materials should be stored at 50°F – 90°F and out of direct sunlight. Shelf life is one year in unopened containers.

**Safety**

Please read SDS before using this product.

**Cleanup**

Clean mixing and application tools immediately with warm soapy water.

**Physical Properties**

Density (lbs./gallon)	Mixing Ratio by Volume	Theoretical Coverage
Part A: 9.6	Part A:Part B – 2:1	3.75 Gallon Kit – 20 SF @ ¼”
Part B: 8.3	A&B Mixed: Filler – 1:4	
Mixed A & B: 8.95	Mixing Ratio by Weight	
	A&B Mixed: Filler – 1:7	

Set Times (Slab Temp)	50°F.	73°F.	90°F.	Set Times (Slab Temp)	50°F.	73°F.	90°F.
<b>REGULAR CURE</b>				<b>FAST CURE</b>			
Pot Life	1 Hour	35-45 Min.	20-30 Min.	Pot Life	45 Min.	25-35 Min.	15-20 Min.
Foot Traffic	18 Hours	15 Hours	12 Hours	Foot Traffic	12 Hours	6 Hours	4 Hours
Forklift Traffic	72 Hours	48 Hours	24 Hours	Forklift Traffic	72 Hours	48 Hours	24 Hours
Full Chemical Resistance*	9 Days	7 Days	5 Days	Full Chemical Resistance*	9 Days	7 Days	5 Days

\*Refer to Chemical Resistance Chart

**Warranty**

Corvixx Polymers Corporation warrants our products to be free of manufacturing defects. Liability for products proven defective is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Corvixx Polymers Corporation. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CORVIXX POLYMERS CORPORATION, EXPRESSED OR IMPLIED.